

For the ultimate in comfort, durability, and prestige, many Knoll Office Seating products can be upholstered in Spinneybeck leathers.

Spinneybeck leathers are made from the top 2% of the world's finest hides, inspected numerous times during production.

After tanning, all Spinneybeck leathers are drum-dyed, a time-consuming procedure which ensures color penetration throughout the hide. Then each hide is finished in the manner which will best bring out its individual character.

Spinneybeck leathers are all full-grain aniline drum-dyed products imported from Italy.

The following Spinneybeck leathers are approved for application on Knoll Office Seating products. Leathers are grouped into five price categories referred to as "grades." The selection of approved leathers varies by product. Please refer to the pricing page for each product line for more information.

Square footage requirements for Customer's Own Leather (COL) are listed on each chair's pricing page. Please refer to COM Seating Process Overview for further information regarding COL.

For further information, call Spinneybeck at 1 800 482-7777.

Grades	Characteristics
T Vicenza	Finished cowhide, corrected grain that is slightly raised; 20 colorways.
U Verona Volo	Finished cowhide, corrected grain and raised texture; 11 colorways. Finished cowhide, corrected grain, slightly raised grain texture; 56 colorways.
V Acqua Andes España Hand Tipped Maremma Velluto Pelle	Water-repellent finished cowhide, corrected grain, slightly raised grain texture; 66 colorways. Slightly pronounced grain, finished cowhide and enhanced grain; 59 colorways. Smooth, tight grain cowhide; breathable, protective finish, enhanced grain; 75 colorways. Two-toned leather, lightly finished cowhide, pronounced pebble grain texture; 34 colorways. Full grain textured suede with impregnated soil-resistant treatment; 17 colorways. Slightly pronounced grain, finished cowhide and enhanced grain; 67 colorways.
W Alaska Amazon Antique Arizona Derby Forte Lucente Sabrina	Pearlized-iridescent protective finish cowhide, full grain with smooth texture; 22 colorways. Mid-weight, full grain cowhide; colors of the Amazonian jungle, raised grain texture; 22 colorways. Smooth tight grain cowhide, lightly antiqued to produce an elegant patina, enhanced grain; 7 colorways. Full grain, lightly finished kip; ironed for tight, smooth texture, glove-like hand; 42 colorways. Combination-tanned cowhide; full grain, lightly finished and raised grain texture; 26 colorways. High performance, full grain leather with slightly pronounced grain texture. 81 colorways. Smooth, very tight grain cowhide; subtle sheen; light casein finish; 17 colorways. Smooth, tight and full grain cowhide with a breathable protective finish; 114 colorways.
X Ducale Ducale Velour	Embossed shrunken grain cowhide with protective finish, full grain; 13 colorways. Full grain-sueded cowhide, embossed shrunken grain, scotch-guarded; 36 colorways.
Y Capri Copenhagen Cordovan Distressed Marissa Prima Riva Saddle Salon	Chrome-free, light protective finish, full grain cowhide; 10 colorways. Full aniline, 100% vegetable tanned leather, full grain; 14 colorways. Aniline-dyed cowhide, light waxy finish, supple hand, full grain; 18 colorways. Aniline-dyed, paraffin wax final ironing process with a smooth finish, and full grain; 4 colorways. Grain-sueded cowhide, smooth suede grain with soil resistant treatment; 19 colorways. Full aniline, special oils provide a very elegant and supple hand; 8 colorways. Slightly pronounced grain texture, water-repellent, full grain; 16 colorways. Full aniline, smooth very tight grain surface takes on a rich patina over time; 23 colorways. Full aniline cowhide, ironing process provides a lustrous sheen of traditional leathers; 8 colorways.

Leather Name	Grade	Part #	Bulldog Side Chair	Bulldog Task Chair	EWC Pro & EWC Tech	EWC Sport	Life Seat Topper
Acqua	V	AU	■***	■	■♠	■♠	■
Alaska	W	AL	■***	■	■♠	■♠	■
Amazon	W	AM	■***	■	○	○	■
Andes	V	AD	■***	■	■♠	■♠	■
Antique	W	AQ	■***	■	■♠	■♠	■
Arizona	W	AR	■***	■	■	■	■
Capri	Y	CP	■***	■	○	○	■
Copenhagen	Y	CO	■***	■***	■***	■	■***
Cordovan	Y	CD	■***	■	○	○	■
Derby	W	DE	■***	■	○	○	■
Distressed	Y	DT	■***	■	■***	■	■
Ducale	X	DL	■***	■***	○	○	○
Ducale Velours	X	DV	■***	■***	○	○	○
España	V	ES	■***	■	■♠	■♠	■
Forte	W	FE	■***	■	■♠	■♠	■
Hand Tipped	V	HT	○	■***	○	○	■*
Lucente	W	LU	○	○	○	○	○
Maremma	V	MM	■	■	○	○	■
Marissa	Y	MA	○	■	■♠	■♠	■
Prima	Y	PR	■***	■	■♠	○	■
Riva	Y	RA	■	■	■	■	■
Sabrina	W	SA	■***	■	■♠	■♠	■
Saddle	Y	SL	■***	■	○	○	○
Salon	Y	SN	■***	■	○	○	○
Velluto Pelle	V	VP	■***	■	■♠	■♠	■
Verona	U	VR	■***	■	■	■	■
Vicenza	T	VZ	■***	■***	■	■	■
Volo	U	VO	■***	■	■♠	■♠	■♠*

*=Can be Railroad Cut
♠=Cal 133 Approved

■=Available ○ =Not Available
**=Only available with Cal 133

***=Not available with Upholstered Outside Back

Updated as of January 2008

Leather Name	Life Back Topper	Open Up Seat Pad	RPM Task Chair	RPM Side Chair	Sapper	SoHo Upholstered	Pedestal Cushion
Acqua	■	■	■	○	■	○	■
Alaska	■	■	■	○	■	○	■
Amazon	■	■	○	○	■	○	■
Andes	■	■	■	○	■	○	■
Antique	■	■	■	○	■	○	■
Arizona	■	■	■	○	■	○	■
Capri	■	■	■	○	■	○	○
Copenhagen	■***	■***	■***	○	■***	○	■
Cordovan	■	■	■	○	■	○	■
Derby	■	■	■	○	■	○	■
Distressed	■	■	■	○	■	○	■
Ducale	○	○	○	○	■	○	■
Ducale Velours	○	○	○	○	■	○	■
España	■	■	■	○	■	○	■
Forte	■	■	■	○	■	○	○
Hand Tipped	○	○	○	○	■	○	○
Lucente	○	○	○	○	■	○	○
Maremma	■	■	○	○	○	○	■
Marissa	■	■	○	○	■	○	■
Prima	■	■	○	○	■	○	■
Riva	■	■	○	○	■	○	■
Sabrina	■	■	■	○	■	○	■
Saddle	○	○	○	○	■	○	■
Salon	○	○	○	○	■	○	■
Velluto Pelle	■	■	■	○	■	○	■
Verona +++	■	■	■	○	■	○	■
Vizenca	■	■	■	■***	■	○	○
Volo	■ ♣ *	■	■	■	■	○	■

*=Can be Railroad Cut
♣=Cal 133 Approved

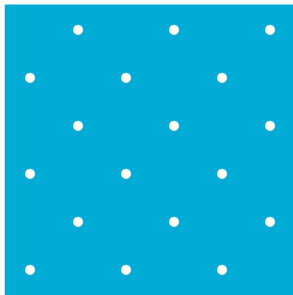
■=Available ○ =Not Available
**=Only available with Cal 133

***=Not available with Upholstered Outside Back

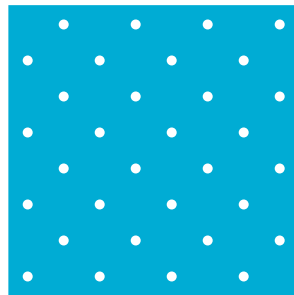
Updated as of January 2008

Any of our leather grades may be perforated with any of the patterns shown below to create a crisp, contemporary look.

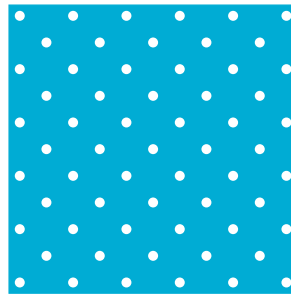
Perforated Leather is a specialty product, available only on a custom order basis. Please use pattern numbers below. Perforated Leather is available in half hides only. Not recommended on outside back applications (e.g. Bulldog)



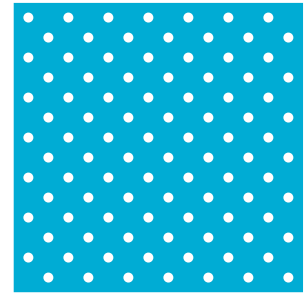
Pattern #265
.052 in. diameter
diagonal pattern
8 holes per square inch



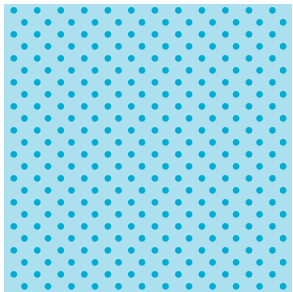
Pattern #330
.052 in. diameter
diagonal pattern
12 holes per square inch



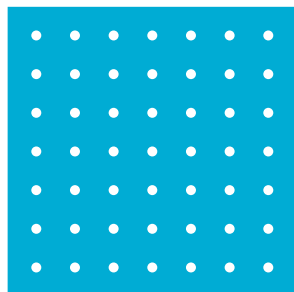
Pattern #457
.052 in. diameter
diagonal pattern
21 holes per square inch



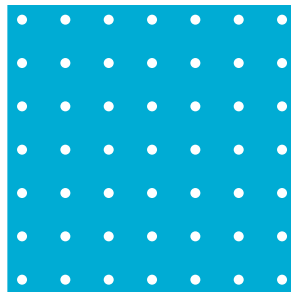
Pattern #914
Mini Perf
.052 in. diameter
straight line pattern
70 holes per square inch



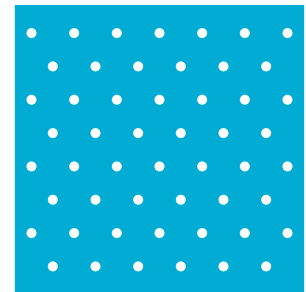
Pattern #528
Emossed Micro Perf
.050 in. diameter
staggered pattern
75 holes per square inch



Pattern #1875
.052 in. diameter
diagonal pattern
25 holes per square inch



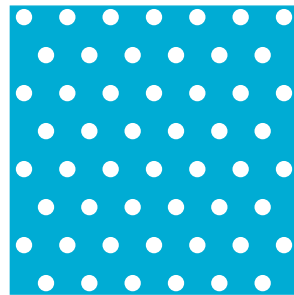
Pattern #0250S
.052 in. diameter
straight line pattern
16 holes per square inch



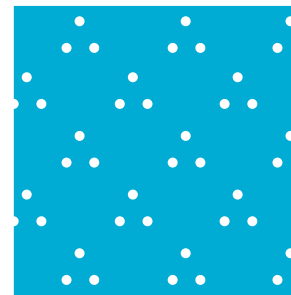
Pattern #560
.052 in. diameter
staggered pattern
22 holes per square inch



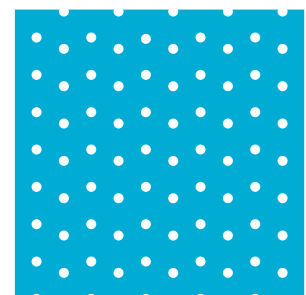
Pattern #280*
.052 in. diameter
staggered pattern
7 holes per square inch



Pattern #560-85
.085 in. diameter
staggered pattern
20 holes per square inch



Pattern Tri-Star
Multiple Diamond
.052 in. diameter
staggered pattern
18 holes per square inch



Pattern #1250
.052 in. diameter
staggered pattern
35 holes per square inch

* Not available on SoHo, Bulldog Side Chair, RPM