

# Special Finishes

Many of our fabrics can be treated with additional finishes and/or lamination to provide increased performance benefits. Additional lead times may apply. Contact your local sales representative for details.

## Shrinkage

Due to normal shrinkage in finishing processes, allow additional yardage as indicated below:

5–50 yards: allow 1 yard.

50 yards and over: allow 1 yard per 50 yard increment.

## Upholstery, Wallcovering

Due to the nature of specific weave types, contents and constructions, KnollTextiles assumes no responsibility for any distortion in the fabric caused by backing. KnollTextiles assumes no responsibility as to the suitability and compatibility of the backing related to the type of installation or application technique.

### Upholstery Backing (acrylic)

		<b>Part No.</b>
5-50 yards	\$ 150 min. (\$162 CAD)	UPHBACKMN
Over 50 yards	\$ 3.00 per yard (\$4 CAD)	UPHBACKYD

Maximum width: 72 inches. Minimum width: 48 inches.

### Stain Repellent

		<b>Part No.</b>
5–65 yards	\$ 100 min. (\$108 CAD)	STAINREPMN
Over 65 yards	\$ 1.50 per yard (\$2 CAD)	STAINREPYD

Teflon® is a brand name and should only be specified if a client has a preference, otherwise a generic stain repellent will be used.

### Nano-Tex Resists Spills

		<b>Part No.</b>
5–65 yards	\$ 200 min. (\$215 CAD)	NANOTEXMN
Over 65 yards	\$ 3.00 per yard (\$4 CAD)	NANOTEXYD

40 yard minimum for KnollStudio orders

Nano-Tex provides long-lasting spill resistance for upholstery and panel fabrics. Pre-approved on 40+ patterns.

### DuraBlock™ (on stocked Nano-Tex® patterns)\*

		<b>Part No.</b>
5-35 yards	\$300 min. (\$323 CAD)	DBMN
Over 35 yards	\$8 per yard (\$9 CAD)	DBYD

DuraBlock is a liquid barrier that can be combined with Nano-Tex for added performance. It can be added to patterns stocked with Nano-Tex. Or, you can order it with the Nano-Tex on dozens of pre-approved patterns (see below for pricing).

### Nano-Tex® with DuraBlock™\*

		<b>Part No.</b>
5-30 yards	\$300 min. (\$323 CAD)	NTDBMN
Over 30 yards	\$10 per yard (\$11 CAD)	NTDBYD

### Nano-Tex® with BioAM\*

		<b>Part No.</b>
5-70 yards	\$250 min. (\$269 CAD)	NTBIOMN
Over 70 yards	\$3.50 per yard (\$4 CAD)	NTBIOYD

### Nano-Tex® with BioAM and DuraBlock™\*

		<b>Part No.</b>
5-30 yards	\$350 min. (\$377 CAD)	NTDBBIOMN
Over 30 yards	\$12 per yard (\$13 CAD)	NTDBBIOYD

### Gore™ Seating Protection\*

		<b>Part No.</b>
5-14 yards	\$200 min. (\$215 CAD)	GOREMIN
15 yards and over	\$14 per yard (\$16 CAD)	GORE

Upholstery finish/lamination combination that matches a breathable moisture barrier on the fabric back with a stain resistant, anti-microbial topical treatment. Pre-approved on 80+ KnollTextiles upholstery patterns.

### Flame Retardant Treatment

		<b>Part No.</b>
5–60 yards	\$ 300 min. (\$323 CAD)	FRMN
Over 60 yards	\$ 5 per yard (\$6 CAD)	FRYD

Topical/immersion treatment  
Maximum width: 68 inches. Minimum width: 48 inches.  
This finish could change the color and hand of the fabric.

### Flame Retardant Backing

		<b>Part No.</b>
5–50 yards	\$ 250 min. (\$269 CAD)	FRBACKMN
Over 50 yards	\$ 5.00 per yard (\$6 CAD)	FRBACKYD

Maximum width: 66 inches. Minimum width: 48 inches.

### Flame Barrier for Cal 133

		<b>Part No.</b>
5–25 yards	\$ 600 min. (\$645 CAD)	FRLAMN
Over 25 yards	\$ 24.00 per yard (\$26 CAD)	FRLAMYD

Barrier cloth laminated to back of fabric.  
Maximum width: 56 inches.

Weight increases approximately 10 oz. per linear yard.

This treatment is offered to assist in achieving compliance to California Technical Bulletin 133 (TB133). This treatment does not guarantee the furniture will meet the criteria of TB 133. The TB 133 is a component test and furniture design and construction contribute to the outcome of the test.

### Panel Backing (w/stain repellent)

		<b>Part No.</b>
10–50 yards	\$ 200 min. (\$215 CAD)	PANBACKSRMN
Over 50 yards	\$ 4.00 per yard (\$5 CAD)	PANBACKSRYD

Light acrylic backing for additional stability and stain repellent treatment.  
Maximum width: 68 inches. Minimum width: 54 inches.

### Wall Backing (acrylic)

		<b>Part No.</b>
5–50 yards	\$ 225 min. (\$242CAD)	WALLBACKMN
Over 50 yards	\$ 4.50 per yard (\$5 CAD)	WALLBACKYD

Wallbacking for direct glue wallcovering includes stain repellent application.

Maximum width: 66 inches. Minimum width: 54 inches. Weight increases 2oz per yard.

### Microventing (vinyl wallcovering)

Please inquire at 866 565-5858.

### Foam Backing

		<b>Part No.</b>
50 yards and over	\$5.00 per yard (\$6 CAD)	FOAMBACKYD

For refurbishing Equity panels; .125 inch polyurethane foam backing laminated to fabric.  
Width: 66 inches only.

*Orders requesting special finishing are non-cancellable and non-returnable.*

\* 40 yard minimum on KnollStudio orders  
Pricing current as of January 1, 2010 and is subject to change.