KnollTextiles and Sustainable Design
Our Commitment to the Environment

Knoll makes sustainability an integral part of the way we conduct our business. Working with customers, suppliers and industry experts, we constantly monitor our goals and measure our progress. All Knoll North America facilities are ISO 14001 certified, an internationally-recognized mark of commitment to environmentally responsible practices. And we work with third parties such as The U.S. Green Building Council and the GREenguard® Environmental Institute to ensure that our products are safe and sustainable. We also work to LEED®-certify our facilities, including our Knoll East Greenville, PA manufacturing and textiles distribution center, which is certified LEED® Gold.
Meaningful Strategies for Long-term Change

In 2006, we announced a greenhouse gas reduction commitment through its membership in the Chicago Climate Exchange, Inc. (CCX®). Knoll is the first contract furniture and textile resource to become a member of CCX, an initiative that resulted from our participation in the 2006 Clinton Global Initiative Annual Meeting. We committed to reduce our greenhouse gas emissions in North America by 10 percent by the end of 2007, with an additional 10 percent reduction in 2010.
A Wide Range of “Green Bar” Options

KnollTextiles offers a large selection of fabrics with recycled content or natural fiber. As an easy reference, fabrics with 49%+ recycled content or 75%+ natural fiber are designated with a green bar and may have a higher contribution to points for achieving LEED® certification. See the “environmental category” on the back of each fabric ticket for more information. Also, visit KnollTextiles.com for a detailed matrix indicating how each textile may contribute to LEED points.
GREENGUARD® Certification on Virtually All Textiles

Today, more than 95% of the KnollTextiles line, including Imago™ Frozen Fabrics, is certified by the GREENGUARD® Environmental Institute, for low chemical and particle emissions in interiors products. Our fabrics are tested regularly to ensure that their chemical and particle emissions meet acceptable pollutant guidelines and standards. GREENGUARD® certified products can also assist you in achieving LEED® certification.
Sustainable Solutions for Upholstery

KnollTextiles offers dozens of upholstery patterns with recycled content or natural fiber. Included in the line is a selection of 100% recycled upholstery fabrics that have no added backing or finish, and are also recyclable at the end of their use. These include Abacus, Alignment, Prep, Ricochet, Spark, and Wide Angle.
Innovation in Environmental Panel Fabric

KnollTextiles was among the first companies to offer panel fabrics from 100% solution-dyed polyester fibers, a process that eliminates waste and uses pigments devoid of detrimental heavy metals. In addition, we have more than 20 panel fabrics constructed with recycled content.
Eco-Friendly Design for Wallcovering

As part of our continuous commitment to developing sustainable fabrics for interiors, KnollTextiles has introduced a selection of wallcoverings with significant recycled content. The Lustreware Collection, designed by Suzanne Tick, is also fabricated in an increasingly sustainable manufacturing environment, with a commitment to waste reduction, renewable energy and the elimination of toxic emissions.
The drawings on the front and back covers are from the Annual Environmental, Health and Safety Art Contest for children, sponsored by Knoll. For more information on Knoll, Inc. environmental initiatives, visit knoll.com.

Printed on paper with 35% post-industrial and 15% post-consumer recycled content.