No tools required.

1. Open carton and remove A chair base, B upper assembly, and C cylinder.

2. Place chair base upright on floor, stabilizing it so it does not move or slide.

3. Insert C cylinder can into A base.

4. Carefully place B upper assembly onto cylinder, fitting cylinder into hole in bottom of control. Press down firmly to ensure secure fit.

5. Without adjusting depth or height, sit in chair to complete assembly.

WARNING: FAILURE TO FOLLOW THESE ASSEMBLY INSTRUCTIONS CAN RESULT IN PRODUCT FAILURE, PERSONAL INJURY OR PROPERTY DAMAGE.