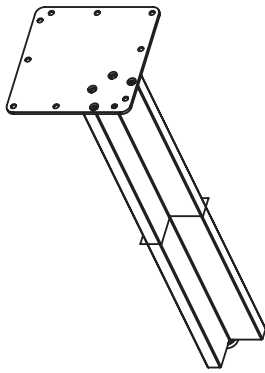
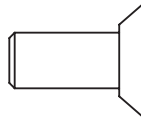


L-Leg

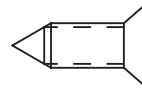
Parts List



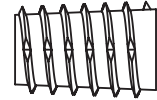
(A)
L-Leg assembly



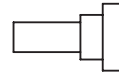
(B) 7325440
Scr, sm fup 5/16-18x3/4 bl



(C) 7210300
Scr, sm fip #14x3/4 blk



(D) 4A21608
Metal insert 5/16-18x20mm



(E) 5122210
Scr, shldr fip #10-24x3/8 znc

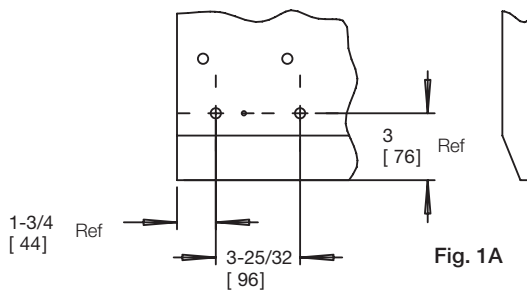
Before installation begins

See Figures 1

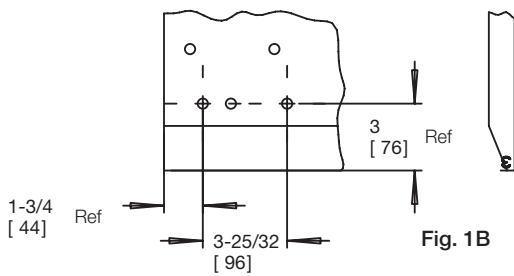
It must first be determined whether or not the top has been pre-drilled to accept attachment of the L-Leg. To make this determination, check to see if the top has any drilling in it. If so, the drilling pattern should be similar to one of those shown in Figs 1A, 1B and 1C

If no drilling is present or if the pattern of the drilling present does not match those showing in Fig 1, you will need to drill the 2 holes required to install the metal inserts (D). These 2 holes are indicated by the dimensions also shown in Fig 1. Continue to step (1) for instructions starting with this drilling. Otherwise, start at step (4) with the installation of the metal inserts (D).

For rectangular/square tops



or



For round tops

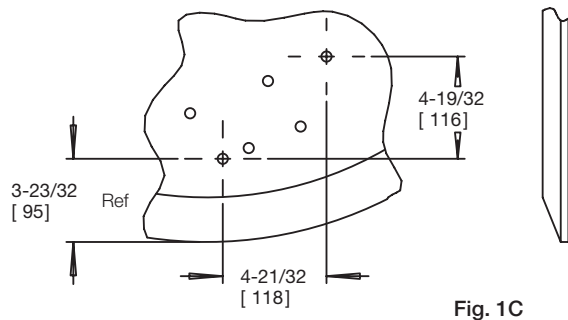


Fig. 1C

(Ref dimensions are typical AutoStrada locations)

L-Leg

Drilling for metal inserts (if required) See Figures 2

1. Working up-side-down, position the L-Legs (A) on top of the worksurface where required. (Fig 2)
 Note: If legs are to have Modesty/End panels attached, pre-assemble them to the legs prior to this step as shown on the following page.
2. Mark the locations where the metal inserts (D) are to be inserted. (Fig 2)
3. Remove the L-Legs and using a 7/16" (11 mm) diameter drill bit, drill a 7/8" (22 mm) deep hole at all locations marked previously in step (2).

Installation of metal inserts See Figures 2 and 3

4. Using an 8 mm Allen key, install 2 metal inserts (D) per leg. (Fig 2 and 3)
 Note: When properly installed, inserts should be slightly recessed from the drilling surface.
 If not, the drilling may not be at the required 7/8" (22 mm) depth. In these instances, using a 7/16" (11 mm) diameter drill bit increase the hole depth as required. (Fig 3)

Installation of L-Legs See Figures 4

5. Now with the inserts installed, it is possible to assemble the L-Legs. Line up the metal inserts with the appropriate holes on the mounting plate of the L-Leg. (Fig 4)
6. Using fastener (B) begin securing the L-Leg(s) to the worksurface using the metal inserts. (Fig 4)
7. Using fastener (C) complete the assembly of the L-Leg using all remaining fastener holes. (Fig 4)

Fig. 2A
For rectangular/square tops

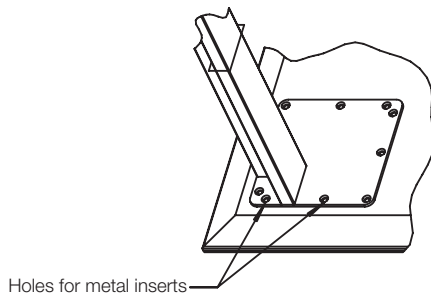


Fig. 2B
For round tops

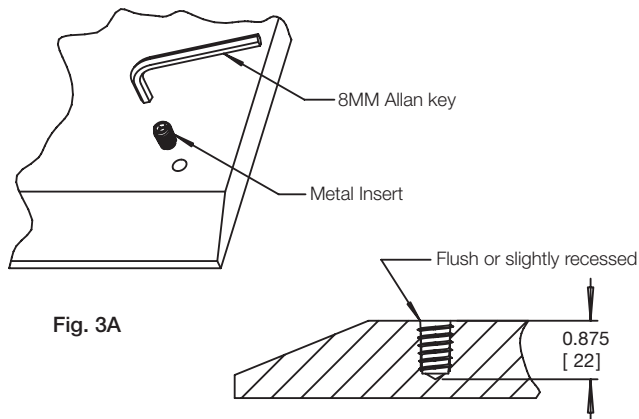
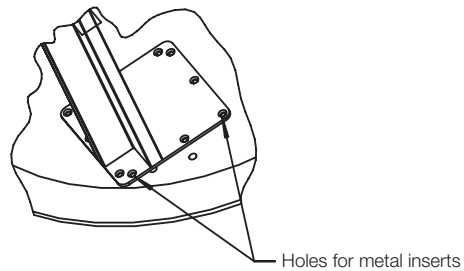


Fig. 3A

Fig. 3B

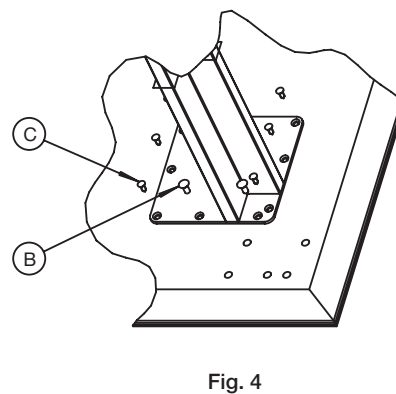


Fig. 4

L-Leg

Assembly of Modesty/End Panels (optional)

See Figures 5 and 6

1. On some or all of the legs, you will find a 4-hole pattern on one or both outside surfaces. From these legs, remove the square mounting plates (required to install the Modesty/End Panels later) and attach fastener (E) in 2 of the holes based on the application of wire access or no wire access. (Fig 5)
2. Attach the Modesty/End Panels to the legs using the factory installed keyhole plates. (Fig 6)
3. Re-attach the mounting plates previously removed. (Fig 5)
4. Continue with the attachment of the work surface as described in the previous pages.

Note: You may find fastener (E) pre-assembled. Double check the locations based on your application and re-locate if necessary.

