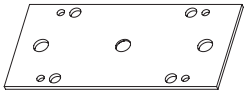
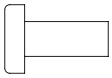
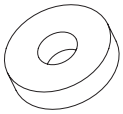
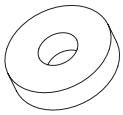
ACF1 and ACFG1 Cabinet Feet

Reference Number: 6TP00387

HARDWARE LIST FOR CABINET GANGING FOOT KIT "ACFG1"		
A 6TR41653 FOOT	B  6TR41216 MOUNTING PLATE	C 6TR41215 SCR,MACH FLP 5/16-18x1/2 ZN
D  7060440 SCR,MACH PNP 5/16-18x3/4 BL	E  6TR40876 SPACER,NYLON 3/8-IDx1-ODx1/4	F 5122218 SCR,TPR #14x7/8 T-AB BL

HARDWARE LIST FOR CABINET CORNER FOOT KIT "ACF1"		
G 6TR41653 FOOT	H 6TR41994 SCR, SET SLT 5/16-18x1 NYLOCL	J  6TR40876 SPACER,NYLON 3/8-IDx1-ODx1/4

Tools Needed

Drill gun
#3 Phillips driver bit
Slotted driver bit

Before you begin

When originally introduced, all Autostrada wood casegoods utilized a wood bottom shelf base design. However, on March 15, 2013 all pedestals and laterals with drawers (I.E. AFPB10, AFPF20, etc) were re-designed and the wood bottom shelf was replaced by metal corner brackets. As a result both the "ACF" and "ACFG" foot kits have been superseded by "ACF1" and "ACFG1" which have been re-designed to work on either base design. These instructions will describe in detail when and how to use each kit.

For further details, please contact your Knoll representative.

1. Preparation of Sub-Assemblies

1.1. Sub-assembly of cabinet ganging foot "ACFG1".

1.1.1 Secure foot (A) to mounting plate (B) using fastener (C). (Fig. 1)

1.2. Sub-assembly of cabinet corner foot "ACF1".

1.2.1 Insert fastener (H) into foot (G) leaving approximately 5/8" of the fastener exposed. (Fig. 2)

Fig 1

Exploded assembly of "ACFG1" ganging kit

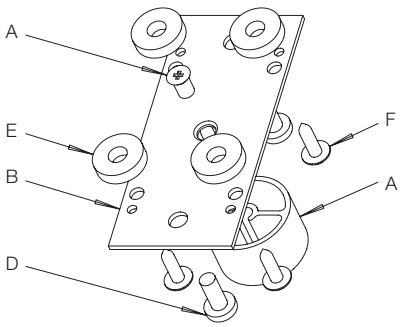
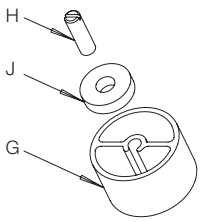


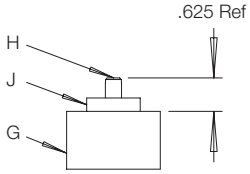
Fig 2

Assembly of "ACF1" corner kit

Exploded



Assembly



ACF1 and ACFG1 Cabinet Feet

Reference Number: 6TP00387

2. Stand-Alone Cabinet with Corner Feet

2.1. Position cabinet as required then remove all glides. (Fig. 3)

2.2. Attach the previously assembled “ACF1” corner feet. On units with wood bottom shelf, spacer (J) is also required. (Fig. 4)

2.3. Re-install all four of the previously removed glides and adjust glides to level the cabinet. (Fig. 4)

Fig 3

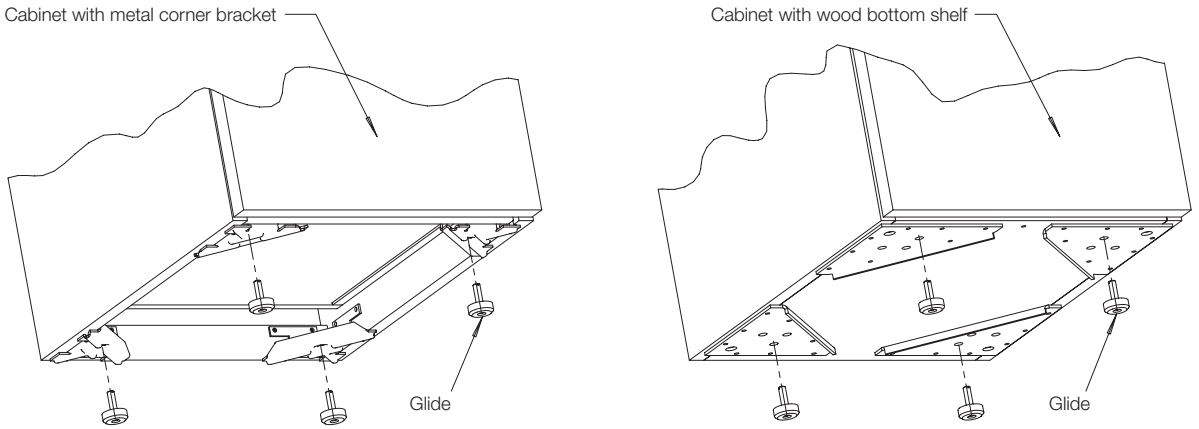
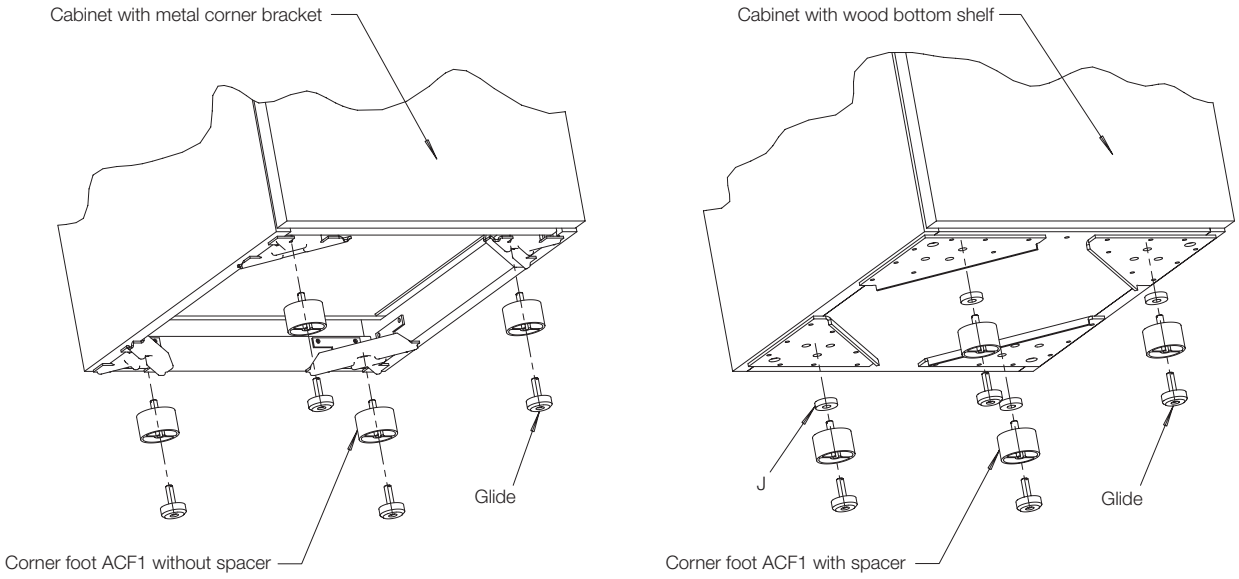


Fig 4



ACF1 and ACFG1 Cabinet Feet

Reference Number: 6TP00387

3. Ganging Two Cabinets with Wood Bottom Shelf

3.1. Position cabinets as required then remove all glides. (Fig. 5)

3.2. Where the cabinets are to be ganged together ...

3.2.1 Remove all four triangular plates. (Fig. 5)

3.3.2 Attach the previously assembled "ACFG1" ganging feet using spacers (E) and fasteners (F). (Fig. 6)

3.3.3 Re-install two of the four glides previously removed. (Fig. 6)

Note: *The two remaining glides are no longer required.*

3.3. On the outside corners ...

3.3.1 Attach the previously assembled "ACF1" corner feet using spacer (J). (Fig. 6)

3.3.2 Re-install all four of the previously removed glides. (Fig. 6)

3.4. Adjust glides to level the cabinets.

Fig 5

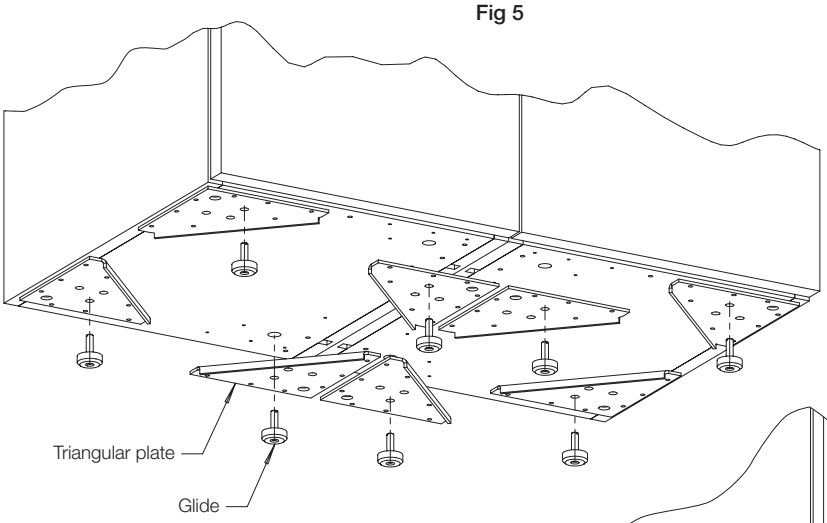
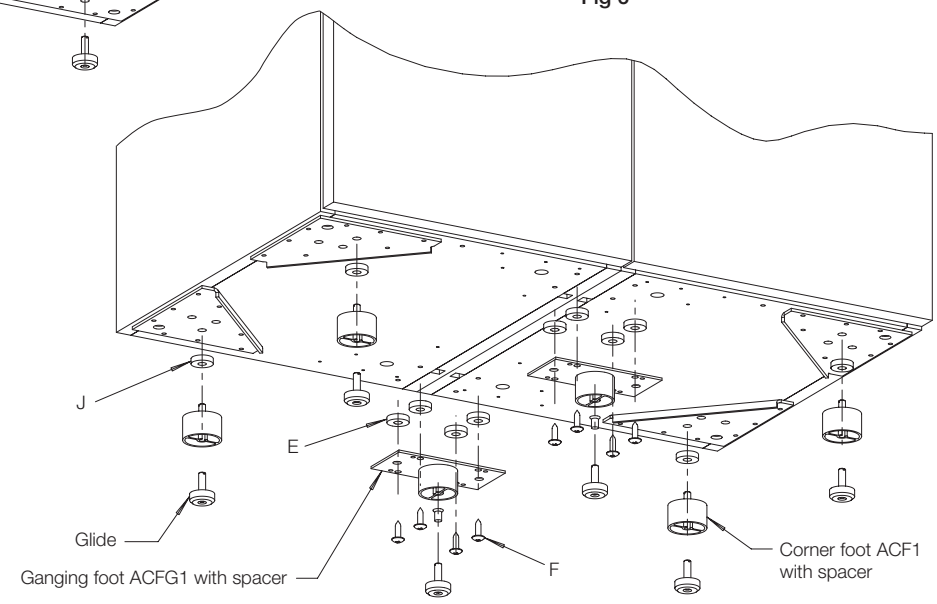


Fig 6



ACF1 and ACFG1 Cabinet Feet

Reference Number: 6TP00387

4. Ganging Two Cabinets with Metal Corner Bracket Bottoms

4.1. Position cabinets as required then remove all glides. (Fig. 7)

4.2. Where the cabinets are to be ganged together ...

4.2.1 Attach the previously assembled ganging feet “ACFG1” using fastener (D). (Fig. 8)

4.2.2 Re-install two of the four glides previously removed. (Fig. 8)

Note: *The two remaining glides are no longer required.*

4.3. On the outside corners ...

4.3.1 Attach the previously assembled corner feet “ACF1”. (Fig. 8)

4.3.2 Re-install all four of the previously removed glides. (Fig. 8)

4.4. Adjust glides to level the cabinets.

Note: *Spacers (E) and (J) are not required for this application.*

Fig 7

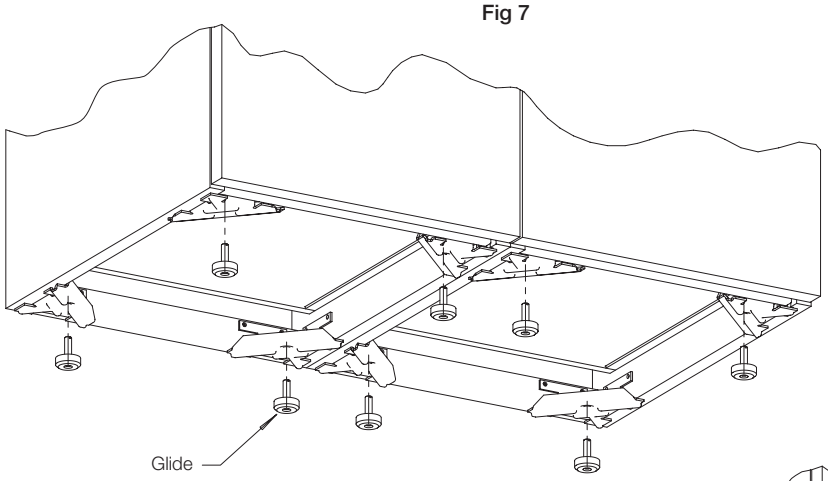
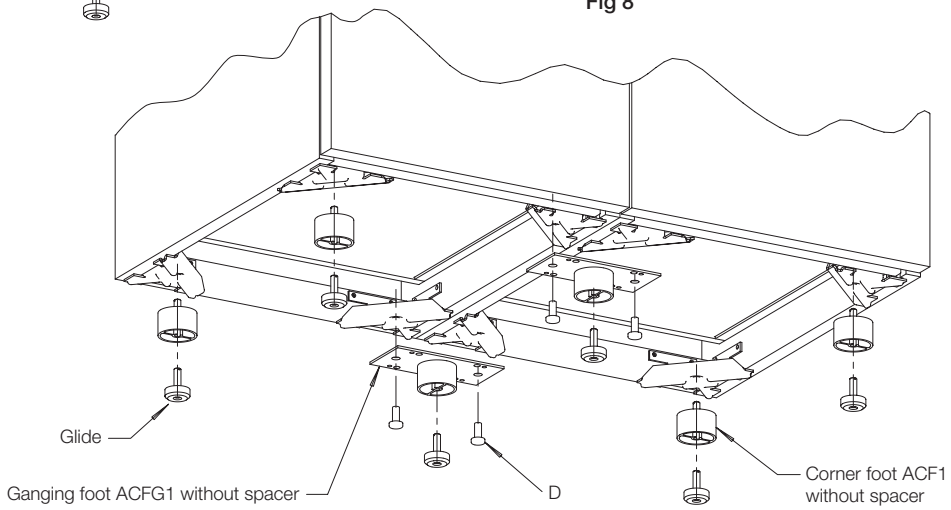


Fig 8



ACF1 and ACFG1 Cabinet Feet

Reference Number: 6TP00387

5. Ganging Cabinet with Wood Bottom Shelf to Cabinet with Metal Corner Bracket Bottom

5.1. Position cabinets as required then remove all glides. (Fig. 9).

5.2. Where the cabinets are to be ganged together ....

5.2.1 Remove the two triangular plates from the cabinet with the wood bottom shelf. (Fig. 9)

5.2.2 Attach the previously assembled ganging feet “ACFG1” using spacers (E) and fasteners (F) to attach the feet on the wood shelf unit while using fastener (D) on the metal corner bracket unit. (Fig. 10)

5.2.3 Re-install two of the four glides previously removed. (Fig. 10)

Note: *The two remaining glides are no longer required.*

5.3. On the outside corners ...

5.3.1 Attach the previously assembled corner feet “ACF1” using spacer (J) only on the wood shelf unit. (Fig. 10)

5.3.2 Re-install all four of the previously removed glides. (Fig. 10)

5.4. Adjust glides to level the cabinets.

Note: None of the remaining *spacers (E) or (J) are required for this application.*

Fig 9

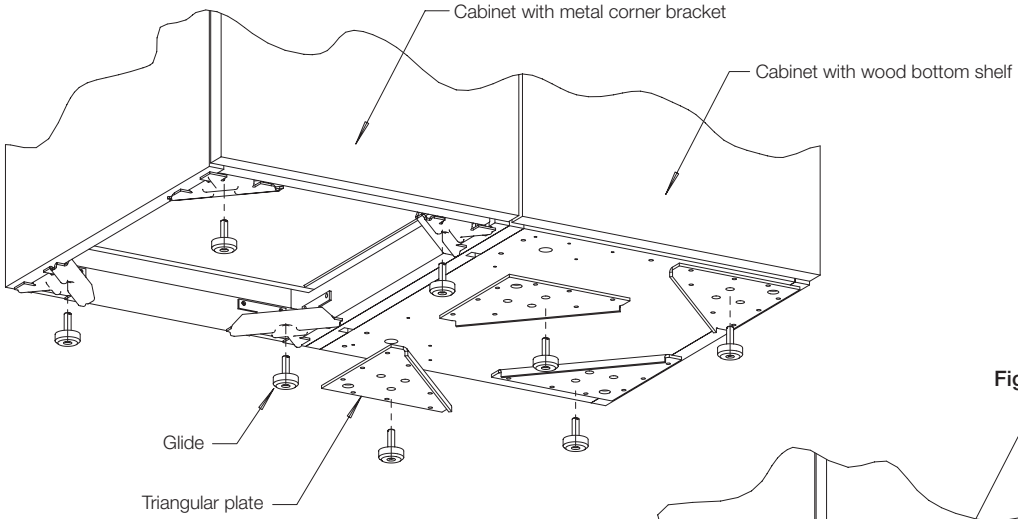
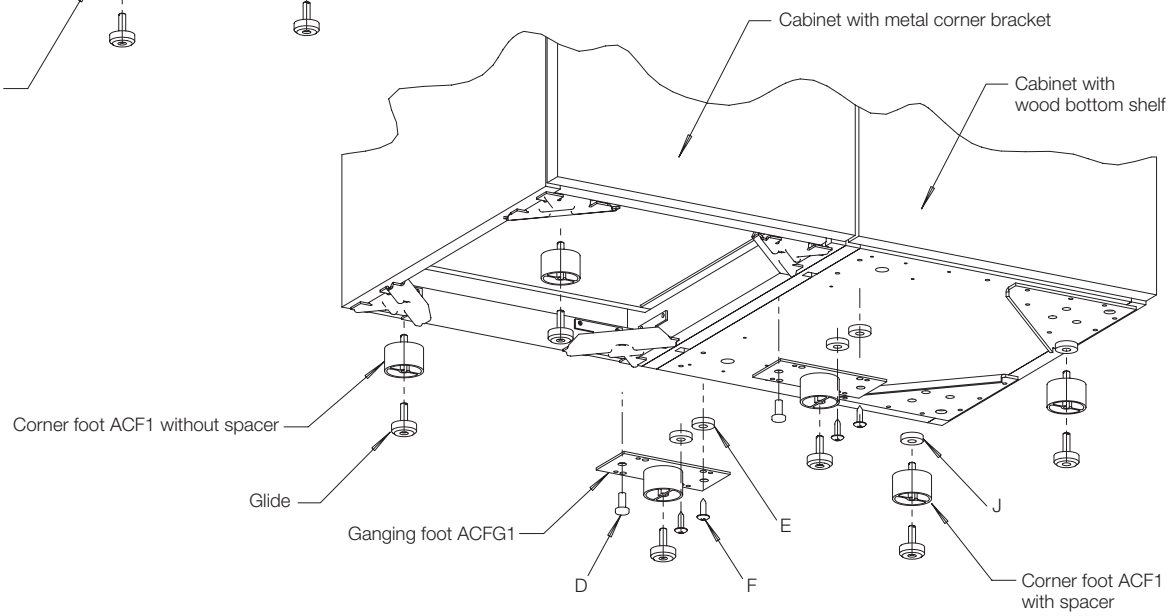



Fig 10