

Dividends Horizon® Cantilever Work Surface

- Determine elevation of cantilever work surface on both ends of panel.
Suggested work surface heights:
Typing: 26" (660.4mm)
Sit down: 29" (765.6mm)
Stand up: 41" (941.4mm)
- Identify the "hands" of the cantilevers. A "left" cantilever attaches to the left side of the panel, as you face the panel and is identified by the description stamped on the top flange. **(Fig. 1)**
- Insert teeth of cantilever perpendicular to the standard at an angle. **(Fig. 2)**
- After swinging cantilever perpendicular to the panel, engage the teeth by pushing down on the cantilever. Use a rubber mallet to strike down on the back of cantilever to insure that the cantilever is fully seated.

To Remove Cantilever:

- Pull up on the cantilever.
- Swing the cantilever toward the inside of the panel and remove.

Note: See drawer instructions before installing work surface.

To install top:

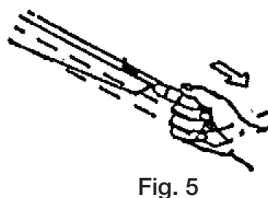
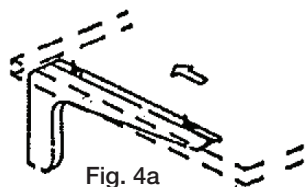
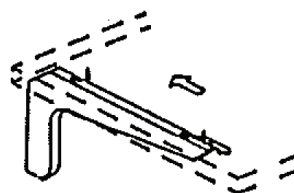
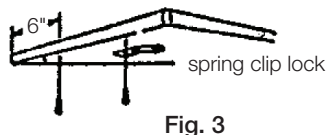
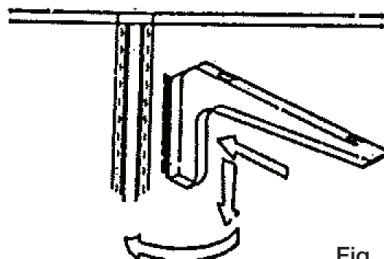
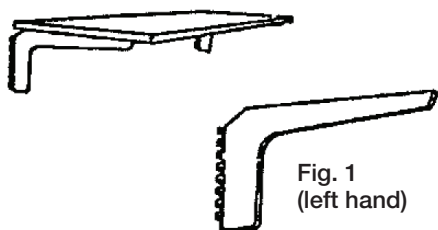
- With cantilevers installed on panel as above. Attach two metal spring clips with phillips head shoulder screws, left and right to front underside of work surface in the pre-drilled holes provided. **(Fig. 3)**
- Install phillips head shoulder screws into right and left pre-drilled holes of work surface approximately 6 inches from back edge of work surface. **(Fig. 3)**
- Place work surface on cantilevers with rear shoulder screws placed in key holes of cantilevers and front shoulder screws placed in front slots. Push work surface toward panel until spring clips engage. **(Fig. 4 and 4A)**

- To remove work surface from cantilever, lift up on metal clip tab with a finger and pull work surface out from panel. **(Fig. 5)**

Note: When disassembling some work surfaces, it may be convenient to unscrew the shoulder screws from inside the work surface rather than sliding within the cantilever slots.

Note: All 5' x 30" and larger work surfaces are supplied with an additional left hand cantilever for support in center of surface. The front edge of these work surfaces should not be loaded in excess of 180 lbs. Self locking cantilevers will also retrofit to old ASD panels. **MAKE SURE THE TEETH ARE PROPERLY SEATED IN THE SLOTTED STANDARD.** (Use a rubber mallet to seat the teeth)

Final Assembly



Dividends Horizon® Cantilever Work Surface, continued

Splice Plate Usage:

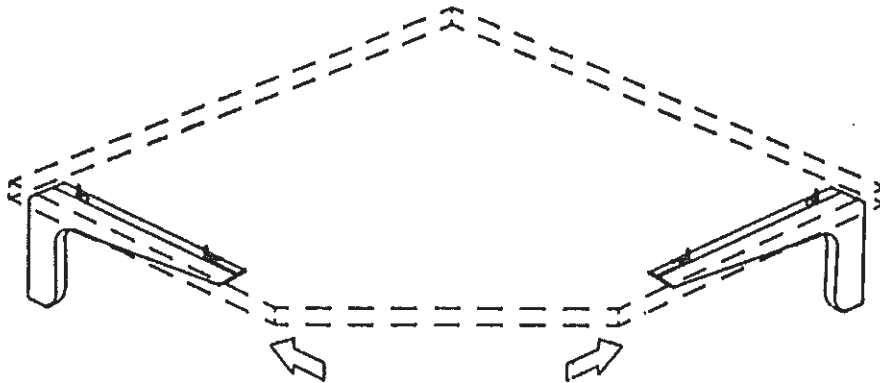
When adjacent work surfaces meet, there is often a misalignment of work surfaces caused by uneven loading. To easily correct this problem, use the supplied 1/8" thick splice plate with (2) #14 screws to connect and align adjacent work surfaces.



Corner Work Surfaces:

1. Install the two cantilevers and the rear support bracket to the proper height.
2. Install phillips head shoulder screws on the work surface where the cantilever will attach. Do not fasten one of the rear shoulder screws.
3. Place work surface onto cantilevers and rear support bracket. Maneuver the work surface and cantilevers until the shoulder screws are in line with each slot.

4. Seat the shoulder screws by pushing the work surface toward each panel until the spring clips engage.
5. Fasten work surface to rear support bracket using phillips screw, and fasten the remaining shoulder screw.



DISASSEMBLY FOR RECYCLING

Materials Identification and Segregation:

Where possible plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non-marked components should be treated as mixed plastic.

Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

To disassemble product, reverse the above installation steps.