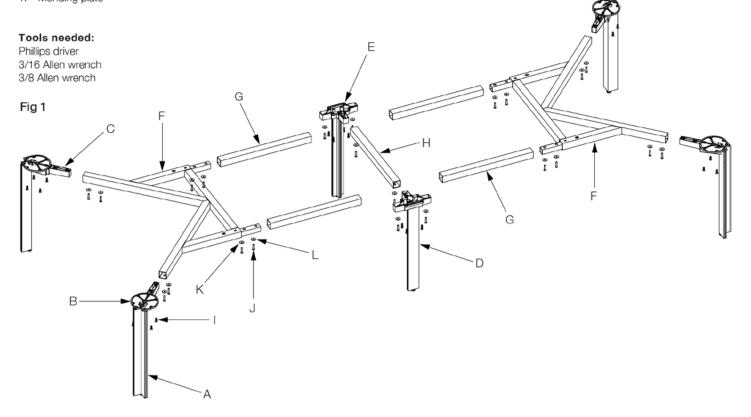
Pattern number: L3-SL24, L3-SL34, L3-TL40, L3-TL42, L3-TL44, L3-TL50, L3-TL52, L3-TL54, L3-VL60, L3-VL62, L3-VL70, L3-VL672, L3-XL80, L3-XL82, L3-XL90, L3-XL92

PARTS LIST

- A. Corner leg
- B. Corner leg plate
- C. Leg bar casting
- D. Intermediate leg
- E. Intermediate leg plate
- F. K assembly
- G. Cross member
- H. Short cross member
- I. 5/16-18 x (3/4" for Stone or 1" for Wood tops) Flat head screws, zinc finish (Attach leg casting to top)
- J. 5/16-18 x 1 1/2" Pan head screws (Attach leg casting to support rails)
- K. Small washers
- L. Large washers
- M. 5/8 x 11 x 1 1/2" Machine bolt (Attach leg to leg casting)
- N. 5/16-18 x 1 1/2" Button head screw (Attach leg to leg casting)
- O. 3/8-16 x 1" Flat head screw (Attach leg to leg casting)
- Q. Plastic glide for corner leg
- R. Optional Leveler
- S. Plastic glide for intermediate leg
- T. 3/18-16 x 2 1/2" Button head screw (Attach intermediate leg to leg casting)
- U. 3/18-16 x 1 1/4" Button head screw (Attach intermediate leg to leg casting)
- V. 5/16-18 x 1" Button head screw (Attach leg to leg casting)
- W. 5/16-18 x (1/2" for Stone or 3/4" for Wood tops) Flat head machine screw (Attach mending plate to top)
- X. 5/16-18 x 1" Socket head screw (Attach leg casting to top)
- Y. Mending plate

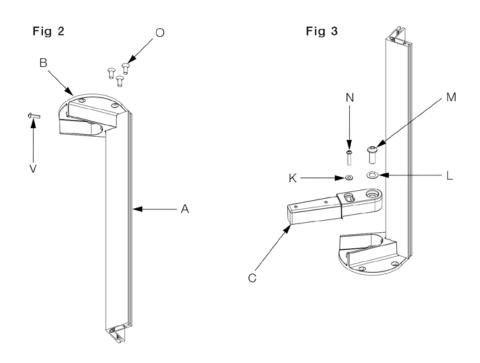


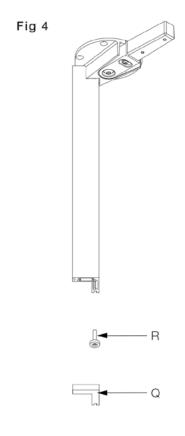


Pattern number: L3-SL24, L3-SL34, L3-TL40, L3-TL42, L3-TL44, L3-TL50, L3-TL52, L3-TL54, L3-VL60, L3-VL62, L3-VL70, L3-VL672, L3-XL80, L3-XL82, L3-XL90, L3-XL92

STEPS

- 1. Assemble all (4) L-Legs by attaching the Corner Leg Plate (B) to the Corner Leg (A) with (3) $3/8-16 \times 1^{\circ}$ Flat Head Machine Screws (O). Insert (1) $5/16-18 \times 1^{\circ}$ Button Head Screw (V) through the inside corner of the Corner Leg Plate (B) into the corner of the Corner Leg (A). See Fig 2.
- 2. Attach the Leg Bar Casting to the Corner Leg Plate with (1) $5/8-11 \times 1$ 1/2" Machine Bolts (M) and Large Washer (L). Hand tighten only. Add (1) $5/16-18 \times 1$ 1/2" Button Head Screw (N) and Small Washer (K) in the smaller hole. Hand tighten only. See Fig 3.
- 3. Snap the Plastic Glide for Corner Leg (Q) to the bottom of the Corner Leg (A) if no leveling is required. If leveling is required, thread the optional Leveler (R) to the bottom of the Corner Leg (A) in lieu of using the Plastic Glide for Corner Leg (Q). See Fig 4.

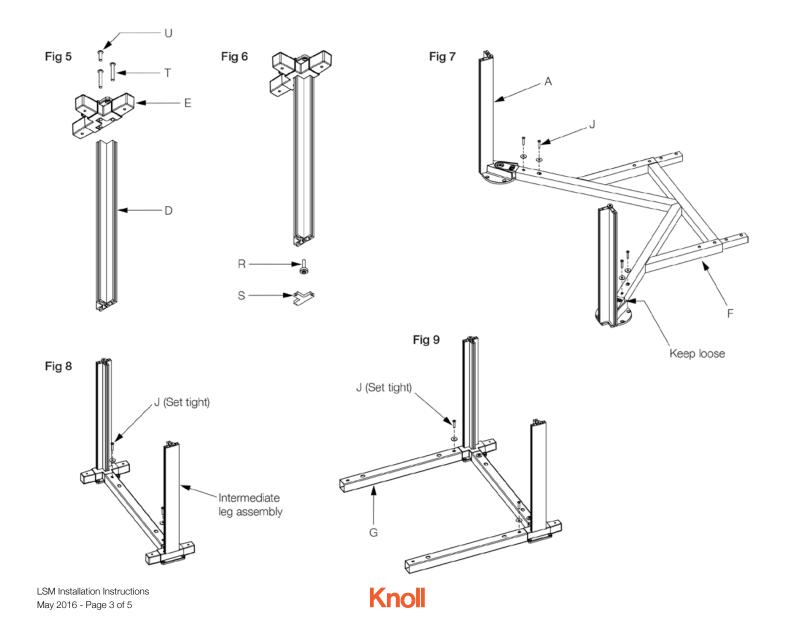




Pattern number: L3-SL24, L3-SL34, L3-TL40, L3-TL42, L3-TL44, L3-TL50, L3-TL52, L3-TL54, L3-VL60, L3-VL62, L3-VL70, L3-VL672, L3-XL80, L3-XL82, L3-XL90, L3-XL92

STEPS

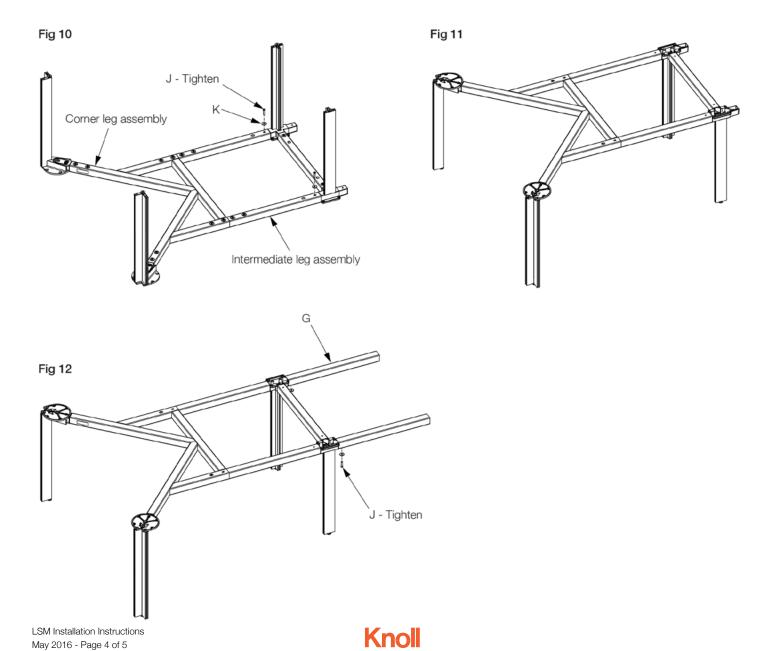
- 4. Assemble the Intermediate Legs (D) to the Intermediate Plate (E) with (2) 3/8-16 x 2 1/2" Button Head Screws (T) and (1) 3/8 16 x 1 1/4" Button Head Screw (U). Snap the Plastic Glide for Intermediate Legs (S) on to the bottom of the leg (D) if no leveling is required. If leveling is required, install an optional Leveler (R) in lieu of the Plastic Glide for Intermediate Legs (S). See Fig 5, 6.
- 5. Attach each Corner Leg Assembly to the K Frame Weldment (F) with (2) 5/16- 18 1 1/2" Pan Head Screws (J) and (1) Large Washer (L) and (1) Small Washer (K). Hand tighten only. See Fig 7.
- 6. Attach the Intermediate Leg Assemblies to the Short Cross Member (H) with (2) 5/16" $18 \times 1 \, 1/2$ " Pan Head Screws (J) and Small Washers (K). Tighten with 3/16" Allen Wrench. See Fig 8.
- 7. Attach (2) Cross Members (G) to the Intermediate Leg Assembly previously assembled in Step 5 with (2) 5/16" -18 x 1 1/2" Pan Head Screws (J) and Small Washers (K). Tighten with 3/ 16" Allen Wrench. See Fig 9.



Pattern number: L3-SL24, L3-SL34, L3-TL40, L3-TL42, L3-TL44, L3-TL50, L3-TL52, L3-TL54, L3-VL60, L3-VL62, L3-VL70, L3-VL672, L3-XL80, L3-XL82, L3-XL90, L3-XL92

STEPS

- 8. Attach the Corner Leg Assembly that was previously assembled in Step 4 to the Intermediate Leg Assembly that was previously assembled in step 7 with (2) $5/16-18 \times 11/2$ " Pan Head Screws (J) and Small Washers (K). See Fig 10.
- 9. Turn the table right side up. See Fig 11.
- 10. Attach the second set of Cross members (G) to the Leg Assembly that is now standing upright with (2) 5/16- 18×1 1/2" Pan Head Screws (J) and Small Washers (K). See Fig 12.



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- 11. Attach the remaining Corner Leg Assembly that was previously assembled per Step 4 to the rest of the Leg Assemblies that were previously assembled in Step 10 with $5/16-18 \times 1 \ 1/2$ " Pan Head Screws (J) and the Large Washers (L) and Small Washers (K). Hand Tighten Only. See Fig 13.
- 12. Place the end section of the top on the fully assembled base. Align the holes in the Corner Leg Plate with the inserts in the top and secure with (4) 5/16- 18 x (3/4" for Stone or 1" for Wood tops) Flat Head Screws (I). See Fig 14.
- 13. Place the remaining sections of the top on the fully assembled base in sequence.
- 14. Attach the mending plates to the top to pull the sections together.
- 15. Shim the table as required to make all sections level with one another.

