Pattern number: L3-RL02, L3-RL12, L3-RL04, L3-RL14, L3-RL48, L3-RL52, L3-SL20, L3-SL30, L3-SL22, L3-SL32

#### PARTS LIST

- A. Corner leg
- B. Corner leg plate
- C. Leg bar casting
- D. Kassembly
- E. Cross member
- F. 5/16-18 x (3/4" for Stone or 1" for Wood tops) Flat head screws, zinc finish (Attach leg casting to top)
- © 5/16-18 x 1 1/2" Pan head screwsh (Attach leg casting sto support rails)
- H. Small washers
- I. Large washers
- J. 5/8 x 11 x 1 1/2" Machine bolth (Attach leg to leg casting)
- K. 5/16-18 x 1 1/2" Button head screwh (Attach leg to leg casting)
- L. 3/8-16 x 1" Flat head screwh (Attach leg to leg casting)
- M. Plastic glide for corner leg
- N. Optional Leveler
- O. 5/16-18 x 1" Button head screw (Attach leg to leg casting)
- P. 5/16-18 x (1/2" for Stone or 3/4" for Wood tops) Flat head machine screw (Attach mending plate to top)
- Q. Mending plates (L3-SL20, L3-SL30, L3-SL22, L3-SL320)

#### Tools needed:

Phillips driver 3/16 Allen wrench 3/8 Allen wrench

Fig 1

B

G

B

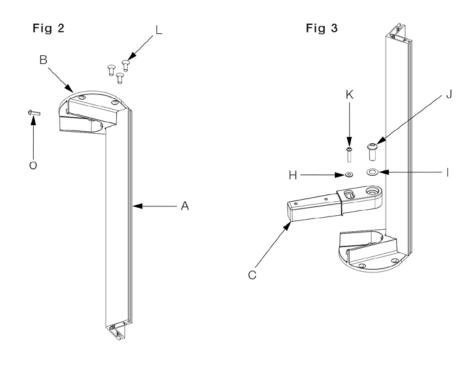
A

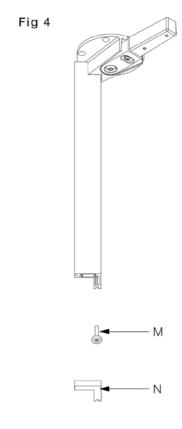


Pattern number: L3-RL02, L3-RL12, L3-RL04, L3-RL14, L3-RL48, L3-RL52, L3-SL20, L3-SL30, L3-SL22, L3-SL32

#### STEPS

- 1. Assemble all (4) L-Legs by attaching the Corner Leg Plate (B) to the Corner Leg (A) with (3) 3/8- $16 \times 1$ " Flat Head Machine Screws (L). Insert (1) 5/16- $18 \times 1$ " Button Head Screw (O) through the inside corner of the Corner Leg (B) into the corner of the Corner Leg (A). See Fig 2.
- 2. Attach the Leg Bar Casting (C) to the Corner Leg Plate with (1)  $5/8-11\times11/2$ " Machine Bolts (J) and Large Washer (I). Hand tighten only. Add (1)  $5/16-18\times11/2$ " Button Head Screw (K) and Small Washer (H) in the smaller hole. Hand tighten only. See Fig 3.
- 3. Snap the Plastic Glide for Corner Leg (M) to the bottom of the Corner Leg (A) if no leveling is required. If leveling is required, thread the optional Leveler (N) to the bottom of the Corner Leg (A) in lieu of using the Plastic Glide for Corner Leg. See Fig 4.







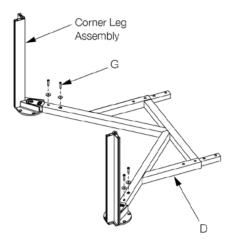
Pattern number: L3-RL02, L3-RL12, L3-RL04, L3-RL14, L3-RL48, L3-RL52, L3-SL20, L3-SL30, L3-SL22, L3-SL32

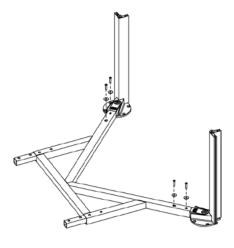
### STEPS

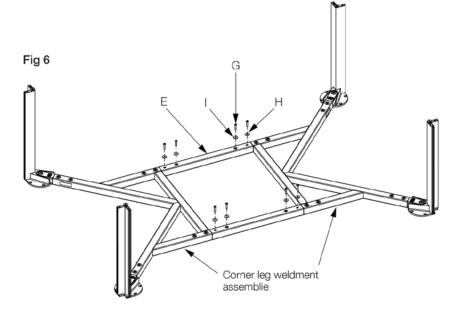
4. Attach each Corner Leg Assembly to the K Frame Weldment (D) with (2) 5/16-1811/2" Pan Head Screws (G) and (1) Large Washer (I) and (1) Small Washer (H). Hand tighten only. See Fig. 5.

5. Attach the 2 corner leg weldment assemblies (D) to the cross members (E) with (8) 5/16- 18 1  $^{1/2}$ " Pan Head Screws (G). See Fig. 6.

Fig 5









Pattern number: L3-RL02, L3-RL12, L3-RL04, L3-RL14, L3-RL48, L3-RL52, L3-SL20, L3-SL30, L3-SL22, L3-SL32

#### **STEPS**

- 6. Turn the table assembly right side up.
- 7. Place the table top sections on the fully assembled base. Align the holes in the Corner Leg Plate with the inserts in the top and secure with (4) 5/16-  $18 \times (3/4"$  for Stone or 1" for Wood tops) Flat Head Screws (F). See Fig 8.
- 8. To align the corner leg plate screw holes, loosen the 2 screws (M) (N) on the corner leg top plate. Maneuver the corner leg until the leg edge aligns with the table top. See Fig 9.
- 9. Attach the mending plates to the top to pull the sections together.
- 10. Shim the table as required to make all sections level with one another.

