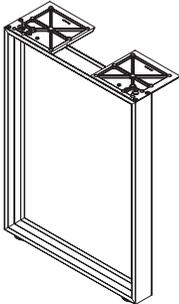
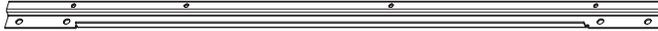


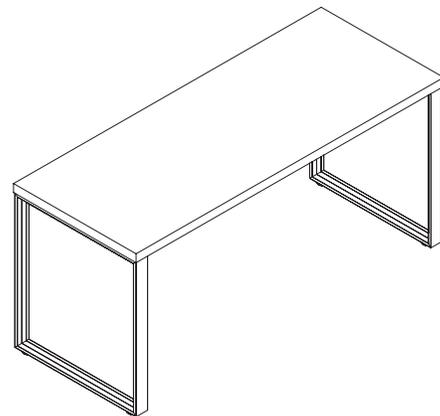
Open Frame Leg Sets For Table Applications

Reference Number: 6TP00441

HARDWARE LIST		
<p>(A)</p>  <p>P/N VARIES LEG, OPN FRM/ASM</p>	<p>(B)</p>  <p>P/N VARIES STIFF, LEG/OPN FRM/TABLE</p>	
<p>(C)</p>  <p>6TR4078 INSERT, NUT, 5/16-18UNC x 1/2 ZN</p>	<p>(D)</p>  <p>5144110 SCR, FLP 5/16-18UNC x 1 ZN</p>	<p>(E)</p>  <p>5112220 SCR, PNP #10 x 3/4 T-17 BL</p>

Tools Needed

- Drill gun
- Phillips driver bit



Before you begin

Work surfaces that have been designed explicitly for applications that use the Reff open frame leg are pre-drilled to locate and attach the leg. However, in cases where the work surface is not designed to be used with the Reff open frame leg, the following instructions will assist with the proper positioning and attachment.

1. Preparation of Work Surface to Attach Reff Open Frame Leg

Note: For work surfaces pre-drilled to accept the Reff open frame leg, skip this step going directly to Step 2.

- 1.1. With the work surface positioned bottom-side-up, dry-fit the legs (A) and stiffeners (B) to determine the proper locations to install the insert nuts (C) then mark the positions of the countersunk holes in the leg mounting plates, 9 places per corner. (Fig. 1)
- 1.2. Remove all dry-fitted components and drill a Ø12.0mm x 23.0mm deep hole at each marked location. (Fig. 2)
- 1.3. Using an 8.0mm Allen key, insert all 36 insert nuts (C) until flush. (Fig. 3)

2. Assembly of Legs and Stiffeners

- 2.1. With the work surface positioned bottom-side-up, locate the legs (A) aligning the countersunk holes of the mounting plates with the insert nuts of the work surface. Then position the stiffeners (B) aligning the 2-hole pattern at the ends with the countersunk holes on the inside corners of each opposed leg. (Fig. 4)
- 2.2. Secure the legs (A) and stiffeners (B) using fastener (D), 9 places per corner. (Fig. 4)
- 2.3. Finish installation of the stiffeners (B) using fasteners (E). (Fig. 5)

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Fig 1 (View of bottom surface)

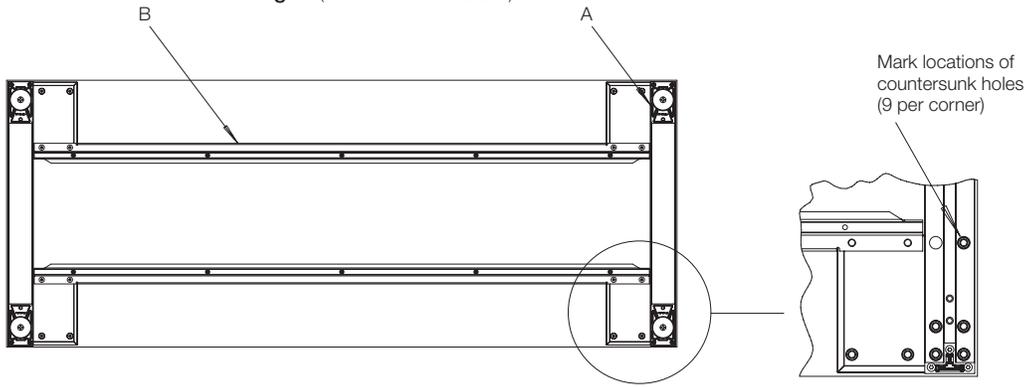


Fig 2 (View of bottom surface)

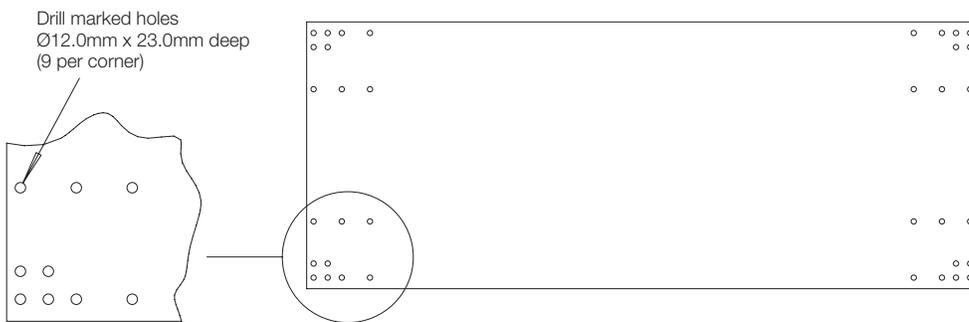


Fig 3

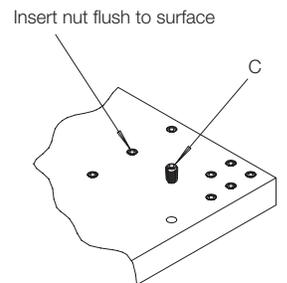


Fig 4

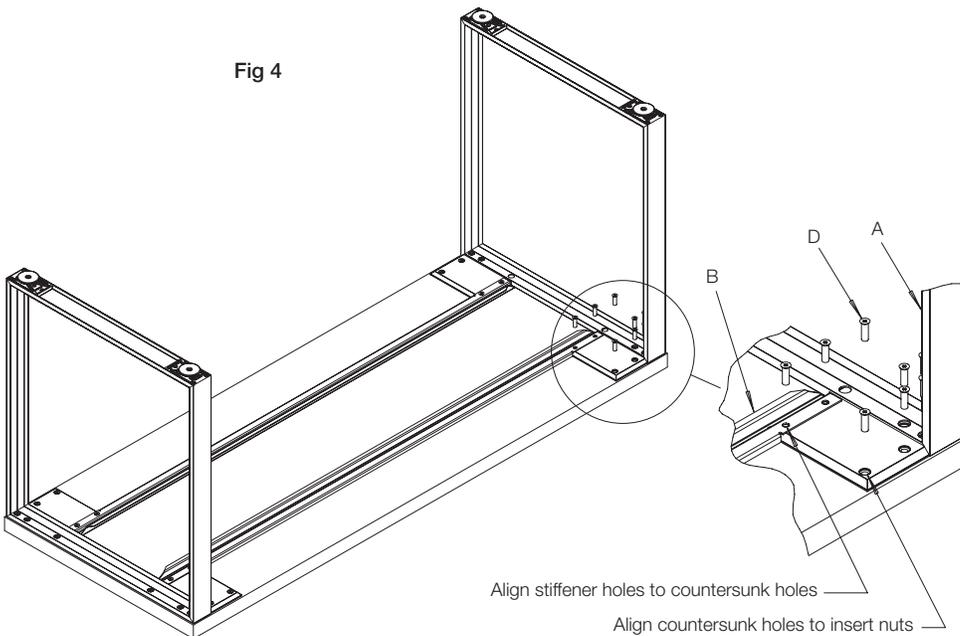


Fig 5

