

Work Surface Reinforcement Strap

Reinforcement Strap for Template work surfaces 54" – 84" wide
Includes Reinforcement strap and (12) pan head screws

Tools Required:

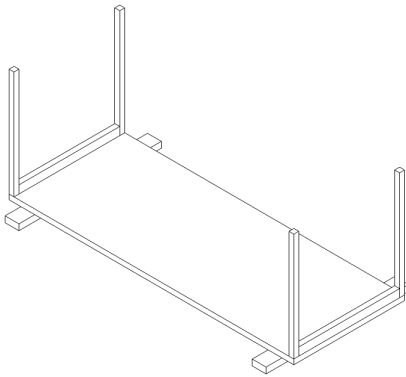
3/16" drill

Cordless drill with #3 Phillips bit

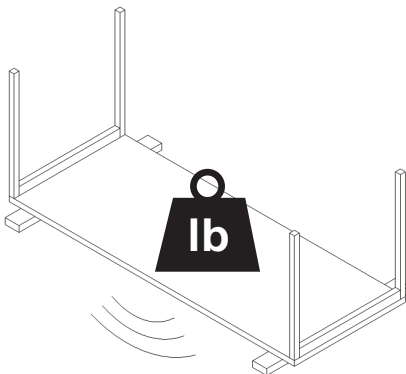
Weight Plates (or applied standing weight)

CRITICAL: Follow the instruction steps in sequence shown:

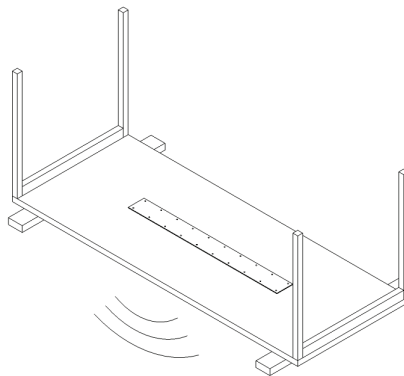
1. Flip surface and suspend over (2) 2x4's to elevate. Add a protective layer between work surface and 2x4's to prevent damage to the work surface.



2. Apply weight plates to the center of the worksurface or stand directly on the work surface to create a counter bow in the work surface. Maintain the counter bow through Step 4.



3. Position reinforcement strap on surface.



CRITICAL: 3/16" holes must be predrilled before screws are installed.

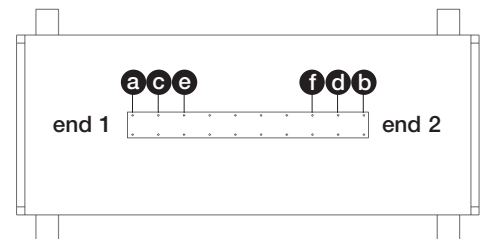
CRITICAL: When drilling holes, drill to the outside of the band hole to ensure the screws pull the band tight when installed.



4. Predrill and install screws in this sequence:

- a. Predrill first set of holes on "end 1" of strap and install 2 screws.
- b. Predrill last set of holes on "end 2" of strap and install 2 screws.
- c. Predrill second set of holes on "end 1" of strap and install 2 screws.
- d. Predrill second to last set of holes on "end 2" of strap and install 2 screws.
- e. Predrill third set of holes on "end 1" of strap and install 2 screws.
- f. Predrill third to last set of holes on "end 2" of strap and install 2 screws.

When complete, you will have installed 6 screws on each end of the reinforcement strap.



5. Flip surface right side up.
6. Check for level.

