

Gallery Panel: Dividends Horizon® Extensions and Returns

Tools Required

- #2 and #3 Phillips driver bits
- 5/64" drill bit
- Square/straight edge
- Centerline marking tool
- Rubber mallet with block
- Pry bar

Extension

1. Using a centerline marking tool, mark the centerline on the end of the installed gallery panel (**Note: It is very critical that the centerline is located accurately**)
2. Align the Extension Gallery Panel against the installed Gallery panel ensuring that it is flush to the installed Gallery Panel.

Tip: for best results clamp tightly together.
(Fig. 1)

3. Insert a 5/64" drill bit into the pre-drilled hole of the extension gallery panel
4. Use a square, Align the edge of the square to the drill bit and mark a line on the adjacent gallery panel center line (repeat as needed for each pre-drilled location)
5. Use a center punch, carefully and accurately mark the location on the installed Gallery Panel.
(Fig. 2)
6. Repeat steps 4 through 6 for all holes.
7. The accuracy of locating these holes determines the alignment and final fit
8. Drill marked holes using a 5/64" drill bit 1" deep
9. Install the male spring clips with the tang in the up position (Fig. 3)
10. Install the female spring clips with the tang in the down position in the machined pocket using the pre-drilled holes (Fig. 3)
11. Torque setting – since drill drivers can be different, set the torque at the mid-point of the driver's torque range.
12. Stand the extension gallery panels up, align the panels to one another and press downward to seat until the top plane of both panels are even. (Fig. 4)

Tip: if a rubber mallet is required, use block to prevent damage to the gallery panel

Extensions

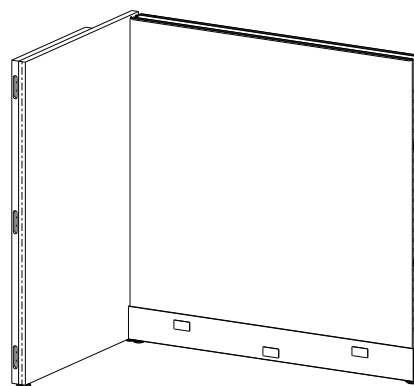


Fig. 1

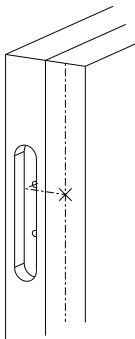


Fig. 2

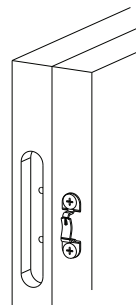


Fig. 3

Returns



Fig. 4

Gallery Panel: Dividends Horizon® Extensions and Returns, continued

Return

(attaches perpendicular to the existing Gallery Panel)

1. Using the centerline tool, Mark the centerline of the return gallery panel (**Fig. 2**)
2. Using the square transfer the centerline of the return to the face of the installed gallery panel. (**Fig. 5**)
3. Align the return to the installed gallery panel so the end and top are flush
4. Insert a 5/64" drill bit into the pre-drilled hole of the extension gallery panel
5. Use a square, align the edge of the square on the drill bit and mark a line across the adjacent gallery panel edge. Transfer this line to the face of the adjacent gallery panel. Using the square set to half the Return gallery panel thickness, mark the centerline (**Fig. 6**)
6. Using a center punch, carefully and accurately mark each drilling location
7. Repeat steps 5 through 9 for all holes.
8. The accuracy of locating these holes determines the alignment and final fit
9. Drill marked holes using a 5/64" drill bit 1" deep
10. Install the male spring clips with the tang in the up position (**Fig. 7**)
11. Install the female spring clips with the tang in the down position in the machined pocket using the pre-drilled holes (**Fig. 7**)
12. Torque setting – since drill drivers can be different, set the torque at the mid-point of the driver's torque range.
13. Stand the return gallery panels up, align the panels to one another and press downward to seat until the top plane of both panels are even. (**Fig. 8**)

Tip: if a rubber mallet is required, use block to prevent damage to the gallery panel

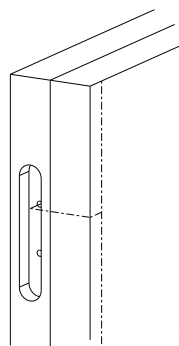


Fig. 5

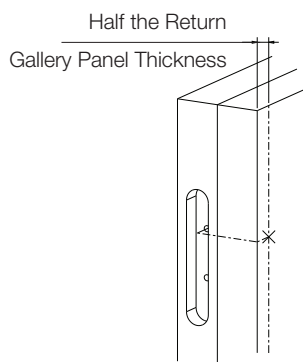


Fig. 6

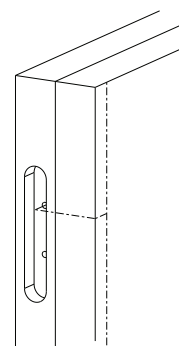


Fig. 7

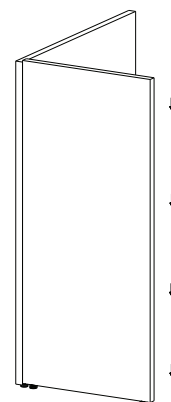


Fig. 8

DISASSEMBLY FOR RECYCLING

Materials Identification and Segregation:

Where possible plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non-marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

To disassemble product, reverse the above installation steps.