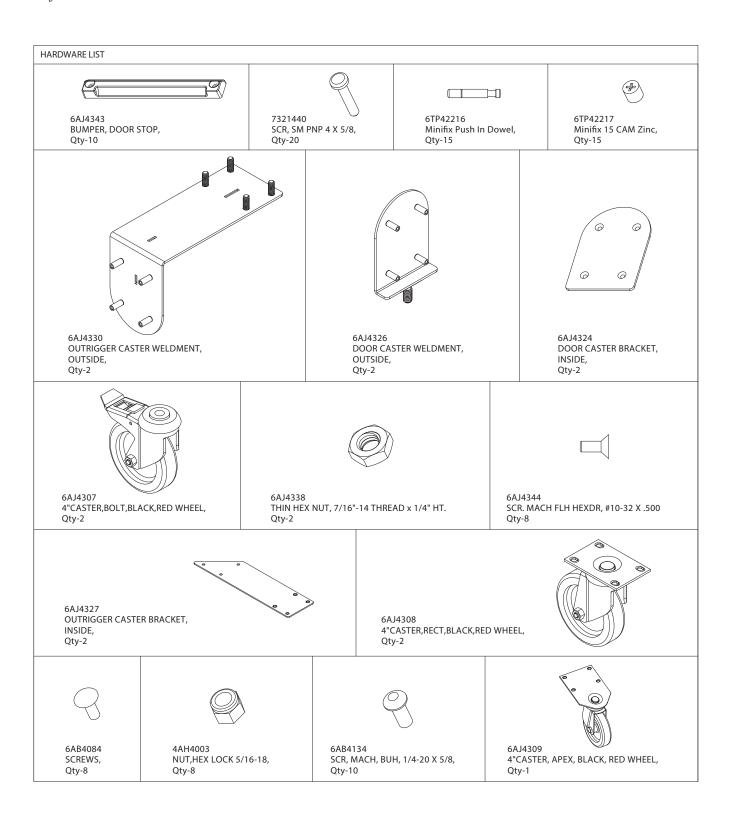
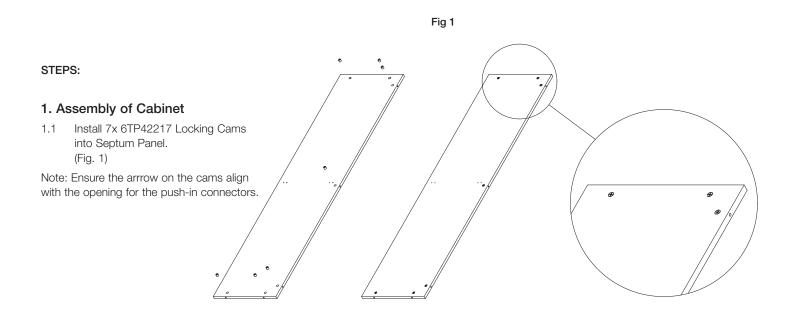
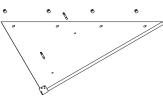
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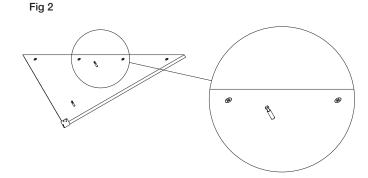


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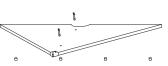


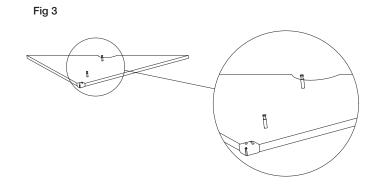
1.2 Install 2x 6TP42216 Push-In
Connectors and 4x 6TP42217 Locking
Cams into Top Panel.
(Fig. 2)





1.3 Install 2x 6TP42216 Push-In Connectors, and 4x 6TP42217 Locking Cams into Bottom Panel. (Fig. 3)



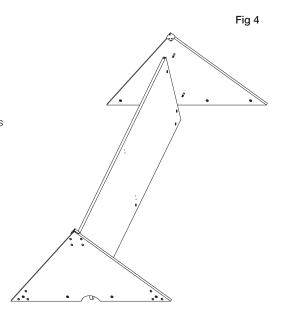


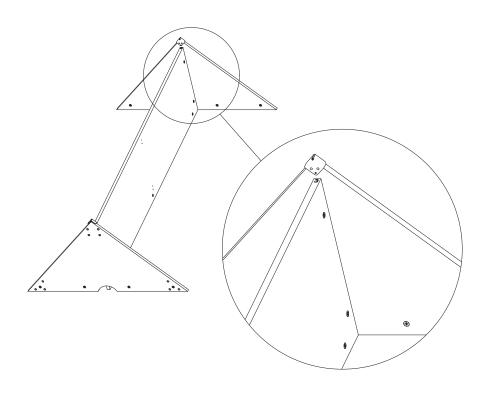
 $Reference\ Number:\ UBBD442485$

1. Assembly of Cabinet (cont.)

1.4 Attach Septum to Top and Bottom Panels.
(Fig. 4)

Note: The septum and top and bottom panels will only align in the correct orientation.





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1. Assembly of Cabinet (cont.)

1.5 Install 6TP42216 Push-In Connectors Into Front Panel and Attach Front Panel. (Fig. 5)

Note: It is recommended to elevate the unit off the ground at minimum 12" by placing the front panel face down on sawhorses, a table, or blocks. This will make installing the outriggers casters in steps 1.8 easier to manage.

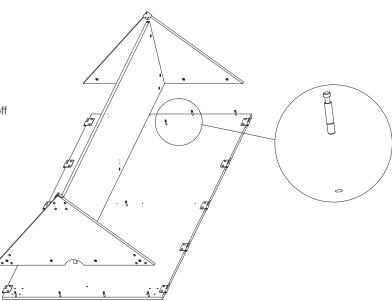
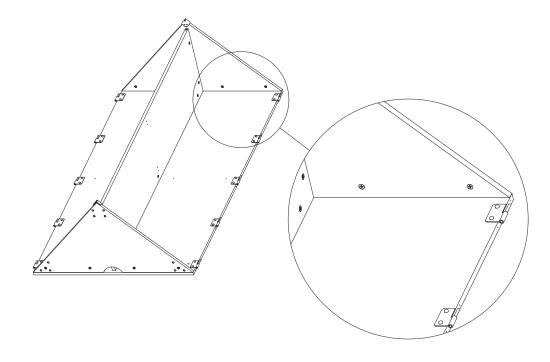


Fig 5



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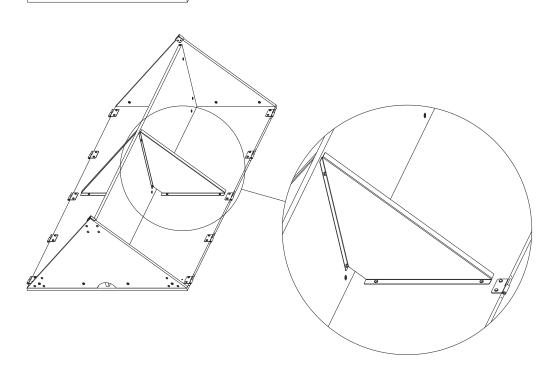
Fig 6

Tools Needed

Phillips Drive Predrilling Ø3mm Hole and Phillips Drive (only for additional shelves)

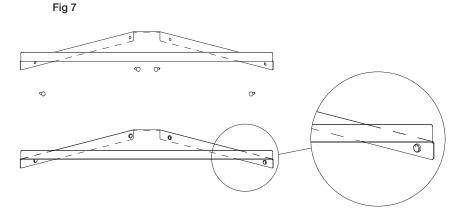
1. Assembly of Cabinet (cont.)

1.6 Attach 2x Shelves with 4x 7487140 Screws each.
(Fig. 6)



1.7 Attach Additional Shelves with 4x 7487140 Screws each. (Fig. 7)

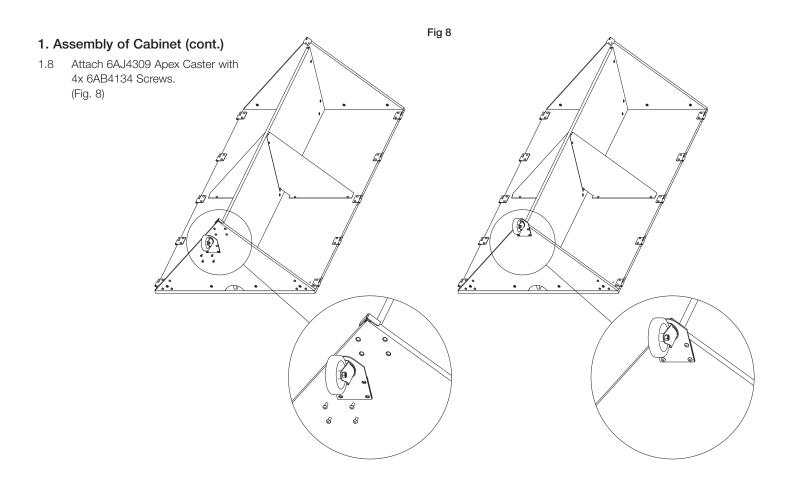
Note: Additional shelves do not have set locations and are determined individually. See dealer representative for specific heights. Requires predrilling a Ø3mm x 3mm deep hole.



Knoll

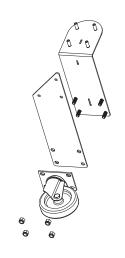
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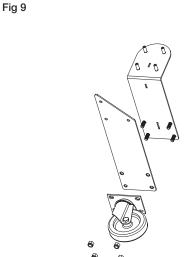
Tools Needed 5/32" Hex Drive 1/2" Socket



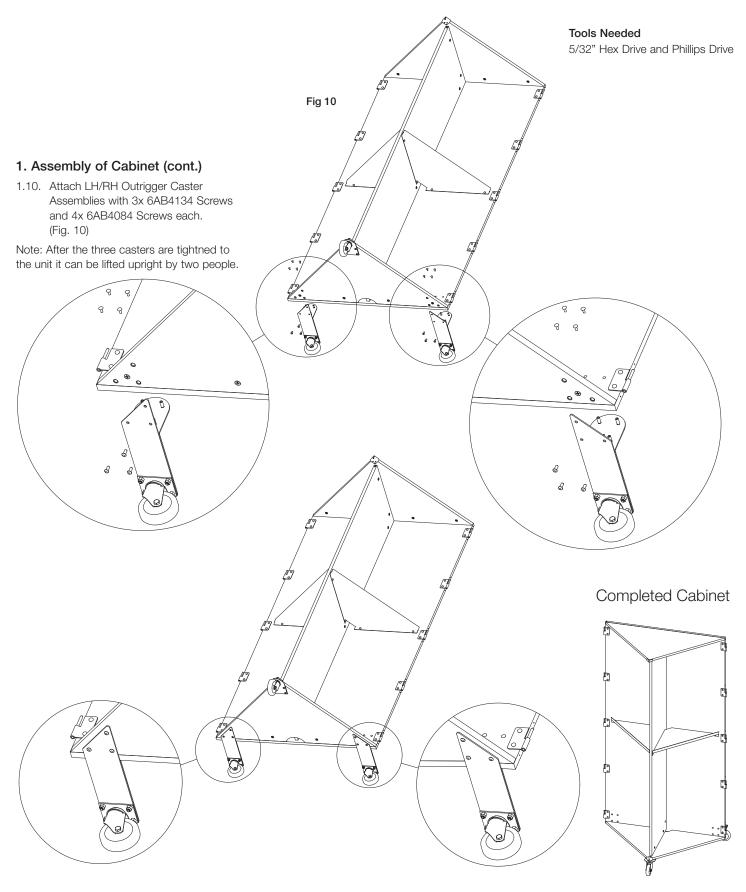
1.9 Loosely Sub-Assemble LH/RH
Outrigger Casters 4AH4003, 6AJ4308,
6AJ4327, 6AJ4330.
(Fig. 9)

Note: Loose fiting this assembly first makes installing the whole piece to the unit simpler.





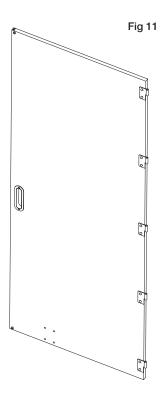
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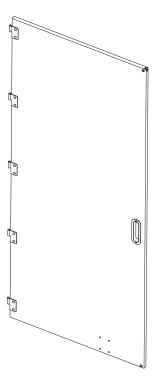


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2. Assembly of LH/RH Door Panels

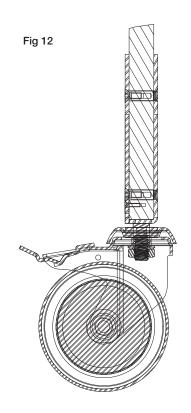
Note: Loosening the hinge plates on the doors and front panel will make aligning the hinges easier. Ensure the hinge plates are tightened after installing the door.



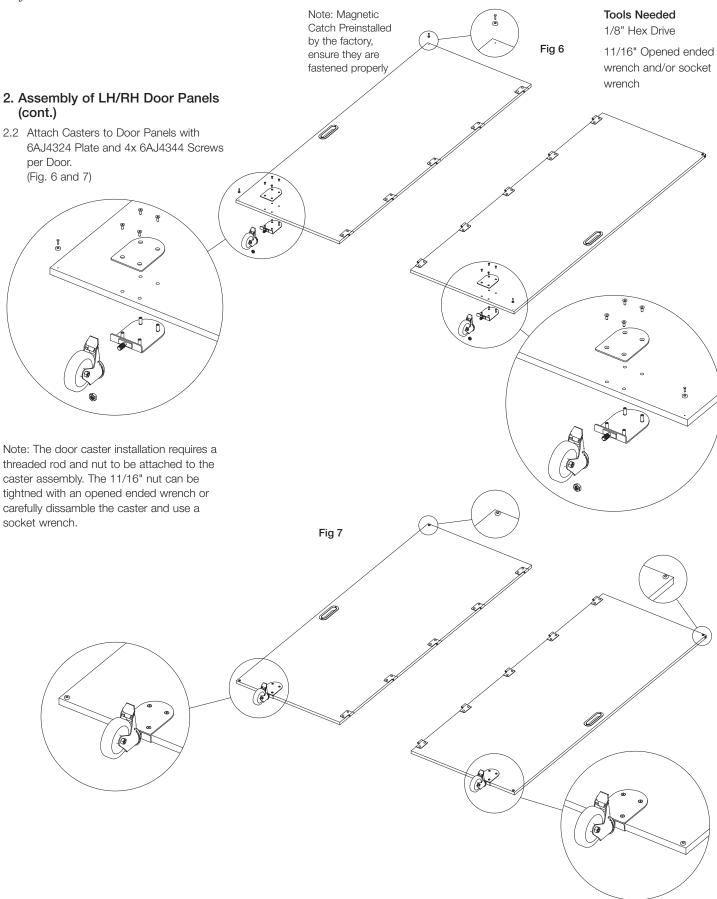


2.1 Sub-Assemble 2x Door Casters 6AJ4307, 6AJ4326, 6AJ4338. (Fig. 12)

Note: The door casters have an inside and outside direction, ensure the visible hardware is installed on the hinge side of the doors.



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3. Hang Doors onto Cabinet

(Fig. 8 and 9)

Note: Loosening the hinge plates will make aligning all hinges easier.

Tighten after slotting in all hinges. Fig 8

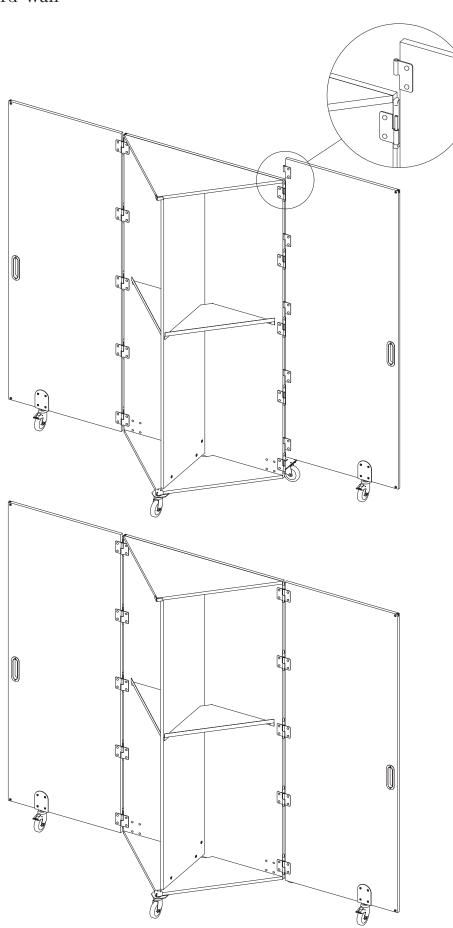


Fig 9

 $Reference\ Number:\ UBBD442485$

