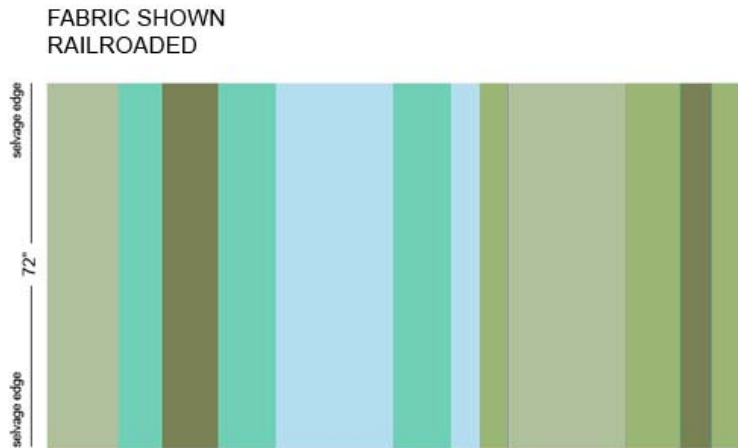


**Railroading** is the directional use of a pattern where the fabric is turned from its standard woven orientation (as it comes off the roll) by 90 degrees. Railroading may be necessary for the intended pattern layout to be correct or to attain a continuous width without seaming when the fabric's woven width is too narrow for the application.



PATTERN RUNS IN THE HORIZONTAL DIRECTION OFF THE ROLL AND IS TURNED 90°, OR RAILROADED, TO ACHIEVE A VERTICAL STRIPE.

